



# PERMA-PATCH

## INDUSTRIAL STRENGTH REPAIR PATCH

- BONDS TO VIRTUALLY ANY SURFACE
- LONG LASTING, INDUSTRIAL STRENGTH
- WITHSTANDS PRESSURE TO 500 PSI
- PEEL & STICK NO MESS APPLICATION

Product #7355 SM 3" x 6"  
 Product #7356 MED 6" x 9"  
 Product #7357 LG 9" x 12"  
 Product #7359 Combo Pack

**FOR PROFESSIONAL USE ONLY**  
 CONSULT LABEL AND MSDS BEFORE USING.



HMIS	
1	HEALTH
0	FLAMMABILITY
0	REACTIVITY
A	PROTECTION



### PERMA-PATCH

#### Industrial Strength Instant Repair Patch

**PERMA-PATCH** is a flexible and durable permanent repair patch that virtually fits around any angle. Available in 3 sizes, this industrial strength repair patch is resistant to extreme temperatures (-30°F to +500°F) and weather conditions. Resists corrosion, scratches and many chemicals. Cures in as little as 5 minutes in direct sunlight. Once cured, **PERMA-PATCH** can be sanded, painted or drilled as needed. NOTE: Will not adhere to polypropylene surfaces.

#### Directions For Use:

1. Clean and dry surface before applying PERMA-PATCH.
2. Remove PERMA-PATCH from packaging away from direct sunlight or UV light sources.
3. Use whole patch or cut-to-size if desired. (Place any unused portion back into protective cover for future use.)
4. Peel protective backing to reveal adhesive side.
5. Apply adhesive side to repair area.
6. Once patch is in place, remove colored outer-film and apply pressure to ensure good adhesion.
7. Expose to sun or UV flashlight to cure according to the below chart.

#### UV Intensity

#### Curing Instructions

Bright Sun	5 to 10 minutes exposure
Cloudy	Up to 50 minutes exposure
Indoors/Non-UV areas	10 to 15 minutes using a UV Lamp or Light. (Spec: 350-400 ams/75m-m/11w) (Ensure proper ventilation)

#### TECHNICAL DATA

VOC'S	4PPM
Solids	at least 99.5%
Flexural Strength	26,730 PSI (ASTM D 790)
Tensile Strength	12,436 PSI (ASTM D2344)
Pressure Rating	500 PSI
Load	1,461 LB-Force
Temp Range (cured)	-30°F-+500°F
Heat Deflection Temp	221°F (spikes to 302°F)
Adhesion to Steel	15,432 lbs/sq. ft.
Shelf Life (unopened)	1.5 years
Shelf Life (opened pouch not exposed to light)	3 months

## Additional Information

**PERMA-PATCH** is a unique solution to repairing all sorts of leaking pipes, utility boxes with holes & cracks, places where water is seeping in through seams and holes in virtually any material. **PERMA-PATCH** is a flexible material that sticks to almost any surface then cured with sunlight or a UV flashlight for a permanent repair. Available in three sizes for any size repair job. Use this product to repair plumbing pipes, rain gutters, flashing, air ducts, utility boxes, leaking condensate lines & pans, ice machines, garbage bins, anywhere there is a leak or gap to be sealed. Applies easily just peel and stick on many surfaces such as plastic, metal, iron, concrete, drywall, fiberglass, wood, rubber, and much more. As easy as a bandage to apply and quickly cures to a permanent repair patch. Contact your local **SUPERCO** representative for information and a demonstration of **PERMA-PATCH** Industrial Repair Patches.

### SUPERCO SPECIALTY PRODUCTS

VISIT OUR WEBSITE - [www.supercoproducts.com](http://www.supercoproducts.com) • Call Toll-Free (800)320-0102 • FAX (661)775-8884