

**RESIN** 

INGREDIENTS EPOXY RESIN NONPHYLPHENOL CAS NUMBER 25095-99-8 25154-52-3

**HARDENER** 

INGREDIENTS CAS NUMBER
MERCAPTAN POLYMER TRADE SECRET
AMINOETHYLPIPERAZINE 140-31-8
NONPHYLPHENOL 25154-52-3
2,4,6-TRIDIMETHYLAMINOMETHYL PHENOL 90-97-2

**SPEED BOND** is a fast setting, flowable, industrial grade epoxy adhesive that once mixed, this two component epoxy cures at room temperature and forms a clear, rigid, machinable bond line. When fully cured, **SPEED BOND** is resistant to chemicals and solvents, and acts as an excellent electrical insulator.

## **DIRECTIONS FOR USE:**

Area to be repaired must be clean and dry. For best results, roughen surfaces before applying epoxy. Application temperature should be 60°F (15°C) or above. NOTE: This product not recommended for use above 200°F (93°C).

- 1. Hold dispenser, with nozzle end up. Pull back plunger slightly (1/8") to allow air bubbles to rise to top.
- 2. Cut each nozzle at the tip with scissors or knife.
- 3. Push down on plunger to dispense equal amounts of resin and hardener onto a clean, disposable surface. Pull back plunger to stop flow. MIXTHROUGHLY.
- 4. Apply to both surfaces to be bonded. Hold together with a clamp, tape or weights. Sets within 5 minutes: full strength in 24 hours.
- 5. To reseal; remove storage cap from between syringes, wipe off each tip and snap on cap (fits one way only). Store in upright position.

CAUTION: Contains Epoxy Resin and Polymercaptan Hardener. SKIN AND EYE IRRITANT! Use with adequate ventilation. For eye contact, flush with water for 15 minutes. If irritation persists, contact a physician. For skin contact, wipe of excess glue and wash throughly with soap and water. DO NOT TAKE INTERNALLY. If swallowed, do not induce vomiting. Seek medical attention immediately! KEEP OUT OF REACH OF CHILDREN.



## Addition al Information

**SPEED BOND** quick set epoxy adhesive is excellent for repairs on wood, glass, ceramic, porcelain, marble, metal and most plastics. **SPEED BOND** sets up in 5 minutes and cures to its full strength bond in 24 hours. **SPEED BOND** is packaged in a convenient syringe type dispenser. This ensures that equal parts of both epoxy and hardener are dispensed for optimal results and maximum value. Contact your local **SUPERCO SPECIALTY PRODUCTS** Representative for more information on **SPEED BOND**.